Hayes Collection:
Hayes Sofa, Hayes Slipcovered Sofa, Hayes Slipcovered Sectional

Made in USA

Frame Construction

Constructed of furniture grade laminates and solid kiln-dried hardwoods, our frames are built to last. We use mortise and tenon, double dowel and corner block construction to provide solid long lasting joints. We back all our frames with a limited lifetime warranty.

Springs Construction

We feature a sinuous coil construction. Our heavy gauge steel spring system provides the base for a wonderfully comfortable and long-lasting seat. Springs are placed 4”-5” apart for uniform comfort and doubled up on each end to withstand the wear and tear that comes from everyday use.

Cushion Construction

This cushion starts with a durable and supportive high-resiliency foam core wrapped with a super soft foam layer then inserted into a channel-quilted casing filled with a blend of fiber, down, and feathers. 45% feather, 5% down, 50% polyester fiber. The cushions are reversible.



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Seat Cushion Care and Performance Characteristics

The 1.8 density high resiliency foam cores are environmentally friendly, containing no PBDEs and are manufactured without the use of any flame retardants. While foam will soften, it should not lose resiliency or the ability to recover from compression. Polyester wraps, used to create surface softness, will, over time, lose some of the initial loft, which may contribute to cushion flattening and wrinkling. This is normal.

Prolong the life of your cushion

Turn and rotate them regularly. You may also want to regulate the cushion core and polyester wrap by unzipping the casing and adjusting the fit of the core and polyester wrap. We do not suggest removing the cushion core from the casing.

Prolong the life of your fabric

Dust and dirt promote premature fabric wear. Vacuum the surface of your furniture regularly, including the deck under the cushions, with the upholstery attachment of your vacuum cleaner. Direct sunlight can cause some fabrics to fade. Care should be taken to limit the amount of direct sun on any piece of furniture.

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Warranty

Lifetime Limited Warranty-Frames and Springs
Frames and spring systems are under warranty to be free from manufacturing defects for the life of the product.

One (1) Year Limited Warranty – Seat Cushions
Abnormal wear and abnormal loss of resiliency should not be confused with the softening and flattening of the foam and fibers, which is considered normal wear, and are not defects.

Cushions consist of a high resiliency (HR) foam core wrapped with super-soft foam, surrounded by a balanced blend of down, feather and multi-denier polyester fibers, encased in a channeled down-proof ticking. While this breathable ticking is down-proof, and creates a feather barrier, feathers will poke through the fabric from time-to-time. This is considered normal performance and is not a defect. Cushions are under warranty against defects in materials and workmanship for one (1) year.

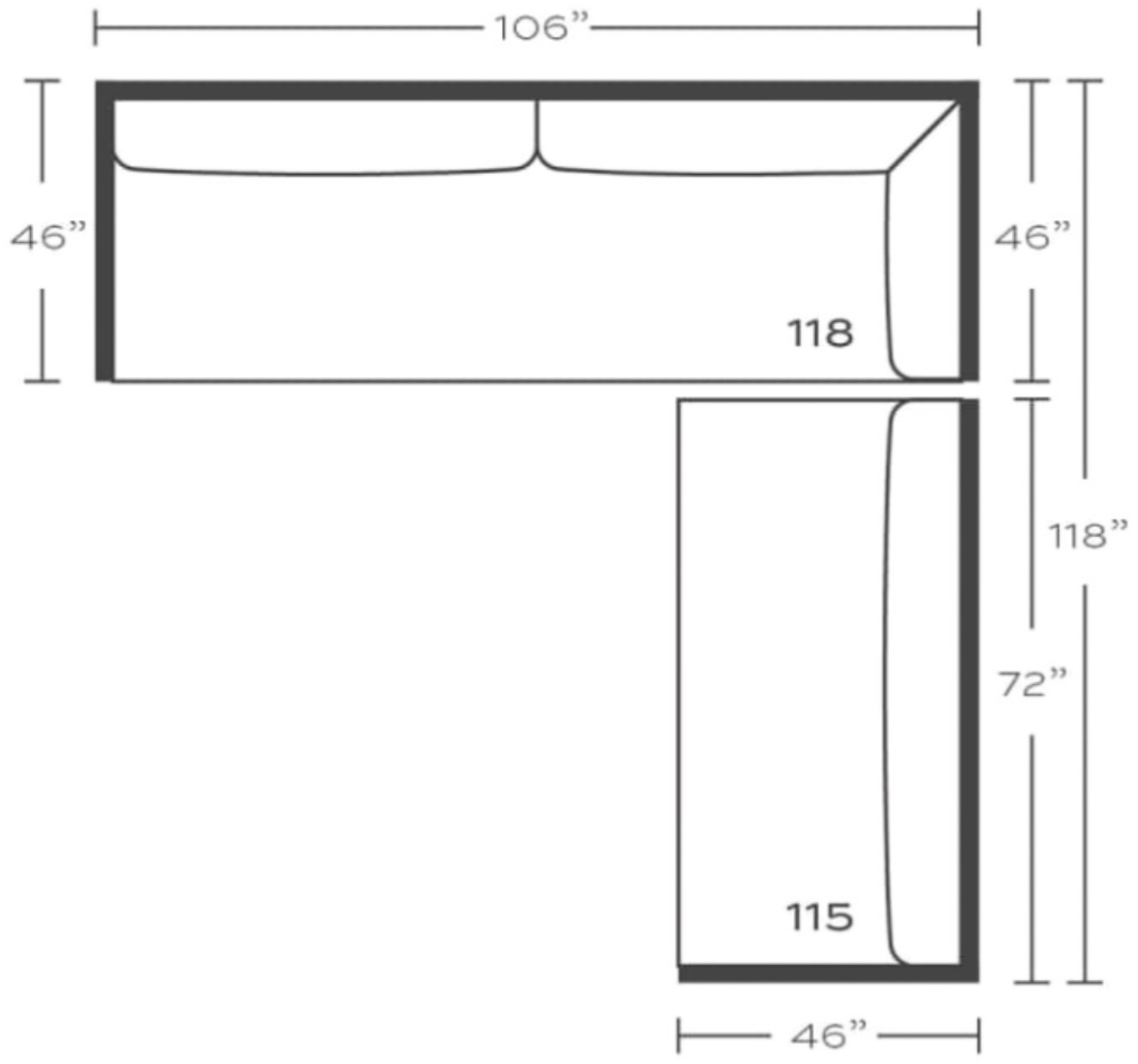
One (1) Year Limited Warranty - Fabrics, Leather, Back Filling Materials, Zippers & Fastenings
Upholstery fabrics, including slipcovers, are under warranty for one (1) year against seam slippage, fraying and dye transfer, but only if any cleaning conforms to industry standard methods. This warranty does not cover wearing, wrinkling, fading, pilling. ANY SELF-TREATMENT OR RETAILER APPLIED SOIL REPELLER VOIDS THIS WARRANTY. Warranty covers normal wear and tear, not punctures.

- Back pillow filling materials are under warranty for one (1) year against the loss of foam resiliency.

- Foam filling materials are under warranty for one (1) year against the loss of foam resiliency.

- Zippers and seams are under warranty for one (1) year against failure, including seam slippage.

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